Malé Declaration emission inventory preparation workshop. Delhi, India, 2010

# Exercise 9: Filling in test data for – Large Point Sources (LPS)

- 1. Continue working with the workbook 'Malé Inv workbook Version 3\_test data.xls' you saved at the end of Exercise 8.
- 2. Go to Menu 9 and then go to Sheet: 8.1 'Large point source combustion emissions, general plant-specific details'

# **3.** Enter plant specific details for a power station:

Name: Chandrapura Thermal Power Station, Location: Jharkhand, India Grid ref: 23° 44' 17" N 86° 07' 38" E (Convert into decimal notation for workbook using 'lat long.xls') Stack height: 250 m Type of emission controls: Electrostatic precipitator (ESP) for PM; none for NOx and SO<sub>2</sub> Fuel type: bituminous coal Fuel consumption: 5.34 Mt/yr Lower heating value (LHV): 20.93 MJ/kg (*First convert this to toe/t Note: 1 toe = 41.868 GJ*)

- 4. Go to Sheet 8.1.1 Large point source combustion emissions sulphur dioxide  $(SO_2)$  and enter Fuel type, S-content of fuel (assume = 1.0 % S) and S retention-in-ash (see Sheet 1.2.1), SO<sub>2</sub> emission control efficiency (no controls) and type in E in column H for method of SO<sub>2</sub> emission estimate chosen.
- 5. Go to Sheet 8.1.2 Large point source combustion emissions nitrogen oxides (NO<sub>x</sub>) and enter IPCC default EF 300 kg/TJ, assume no emission controls and type D in column G for method of emission estimate chosen.
- 6. Repeat step 5 for CO (default EF 20 kg/TJ), NMVOC (default EF 5 kg/TJ) (Sheets 8.1.3 and 8.1.4)
- 7. Go to Sheet 8.1.5 Large point source combustion emissions  $PM_{10}$  and enter ash content A of 28% and average emission control of 90% and type E in column H for method of emission estimate chosen.
- 8. Go to Sheet 8.1.6 Large point source combustion emissions  $PM_{2.5}$  and enter ash content A of 28% and average emission control of 90% and type E in column H for method of emission estimate chosen.
- **9.** Go to **Sheet 8.1.7 Large point source combustion emissions ammonia (NH<sub>3</sub>)** and enter **default EF 0.00028 kg/t**, assume **no emission controls** and **type D in column G** for method of emission estimate chosen.

10. Check totals are carried forward to final **Summary Sheet 9**.

# 11. Did you get the correct values? See table below

		LPS emissions (kilotonnes pollutant per year (kt/yr))								
Sector	Sub-sector	SO <sub>2</sub>	NOx	со	NMVOC	NH <sub>3</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>		
1. Combustion in the	Public Electricity and Heat	101.46	33.54	2.24	0.56	0.00	18.39	7.78		
Energy Industries	Petroleum Refining	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
	Manufacture of Solid Fuels and Other Energy	0.00	0.00	0.00	0.00	0.00	0.00	0.00		

# **Optional extension work/Homework**

**12.** Go to Sheet 8.2 Large point source process (non-combustion) and fugitive emissions, general plant-specific details.

# 13. Enter plants specific details for an Indian copper smelter:

Name: Birla copper smelter Location: Gujarat, INDIA Grid ref: 21° 42' 09" N 72° 32' 20" E (Convert to decimal notation for workbook using 'lat long.xls') Stack height: Unknown Activity rate: 500000 t/yr Primary, unrefined Type of emission controls: Sulphuric Acid plant (estimated 98.5% recovery of S)

- 14. Go to Sheet 8.2.1 Large point source process (non-combustion) emissions, sulphur dioxide (SO<sub>2</sub>). Enter uncontrolled SO<sub>2</sub> emissions factor (see Sheet 2.3) and SO<sub>2</sub> emission control efficiency of 98.5%.
- 15. Repeat step 14 for NMVOC (no control) and  $PM_{10}$  and  $PM_{2.5}$  with hot ESP (98% emission control for both).
- 16. Did you get the correct values in Summary Table?
- **17. Save** your workbook.

		LPS emissions (kilotonnes pollutant per year (kt/yr))							
Sector	Sub-sector	SO <sub>2</sub>	NOx	CO	NMVOC	NH <sub>3</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>	
<ol> <li>Industrial processes</li> </ol>	Mineral products	0.00		0.00	0.00		0.00	0.00	
	Chemicals	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
	Metals	15.90	0.00	0.00	0.02		2.30	1.93	
	Pulp and paper	0.00	0.00	0.00	0.00		0.00	0.00	
	Food and drink				0.00		0.00	0.00	
	Major construction site activities (Fugitive PM only								